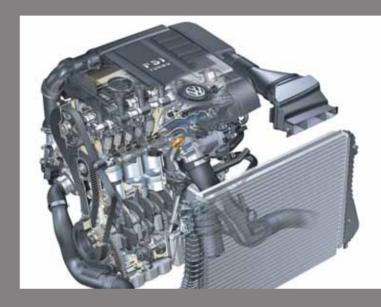
# The 2.0L FSI Turbocharged Engine Design and Function





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Important/Note!

This Self-Study Program is not a Repair Manual. This information will not be updated.

2.0L FSI Turbo.

For testing, adjustment and repair procedures, always refer to the latest electronic service information.

This Self-Study Program covers the design and function of the



### Introduction

# 2.0L/200 HP 4-Cylinder Turbo FSI Engine with 4-Valves per Cylinder

The 2.0L turbocharged FSI engine is first being introduced to the North American market in the 2005 Jetta and the 2006 Passat.

#### **Special Features**

- Exhaust system with two catalytic converters
- Hitatchi ethanol-resistant high-pressure fuel pump
- Returnless fuel system
- Homogeneous fuel injection
- Decoupled final drive sprocket in the balance shaft drive gear
- Elliptical secondary drive wheel on the crankshaft

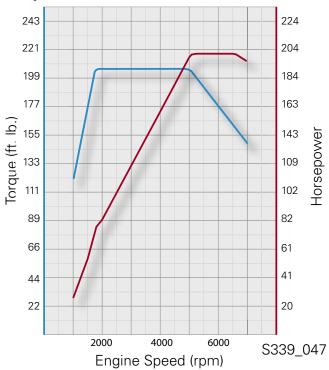


# Introduction

### **Technical Data**

Туре	4 cylinder, inline	
Displacement	121 cu. in. (1984 cc)	
Bore	3.2 in. (82.5mm)	
Stroke	3.7 in. (92.8mm)	
Valves per cylinder	4	
Compression ratio	10.5:1	
Maximum power	200 HP (147 kW) at 5,100–6,600 rpm	
Maximum torque	207 ft. lb. (280 Nm) at 1,800–4,700 rpm	
Engine management	Bosch Motronic MED 9.1	
Camshaft adjustment	42° crank angle	
Fuel	Premium Plus unleaded,	
	Premium unleaded,	
	Regular unleaded with slight reduction in power	
Exhaust gas treatment	Two three-way catalytic converters with oxygen sensor regulation	

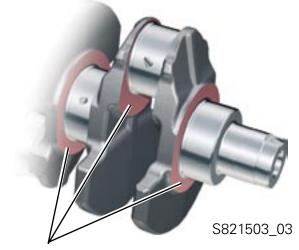
### **Torque and Power**



### Crankshaft

The crankshaft meets the tough demands of the turbo FSI engine.

The main bearing flanges and journals are designed to provide as much strength as possible.

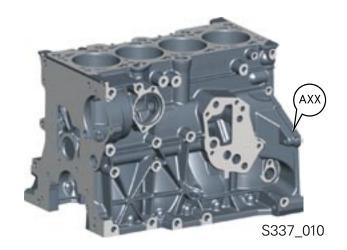


Flanges

### **Engine Block**

The cylinder contact surfaces of the cast iron engine block are honed by means of liquid blasting.

This type of honing shortens the run-in time of the engine.



#### **Pistons**

The crown of the piston is designed to enhance combustion.



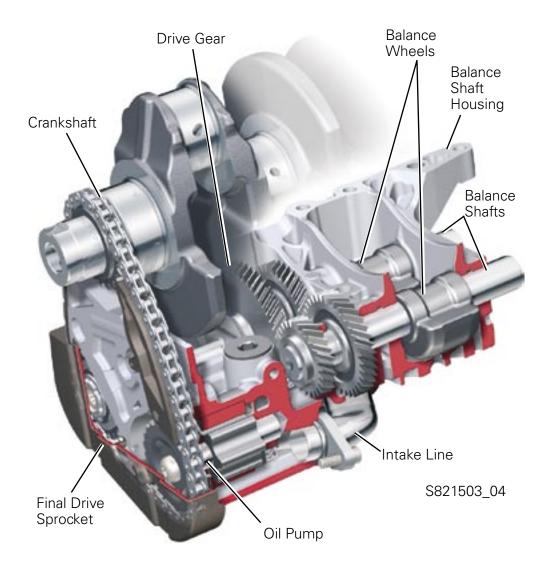
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### **Engine Balance Shaft**

The balance shaft assembly used in the engine:

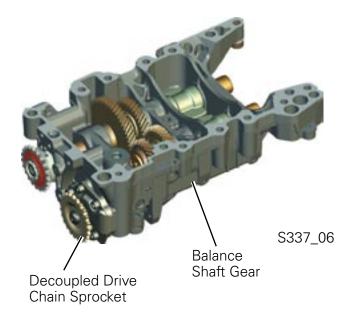
- Optimizes engine vibrations
- Has an oil pump with a wide gear
- Has a pressure control regulator integrated into the balance shaft assembly

- High strength die-cast housing
- Balance shafts mounted in the aluminum housing
- Decoupled final drive sprocket in the balance shaft drive gear



### **Final Drive Sprocket**

High torsional irregularities from the crankshaft of the turbo engine at low RPMs result in greater chain forces in the balance shaft chain drive. Bow springs have been integrated into the sprocket wheel hub. They decouple the input shaft of the balance shaft unit from the crankshaft. This is similar to a dual-mass flywheel.





#### **Toothed Belt Drive**

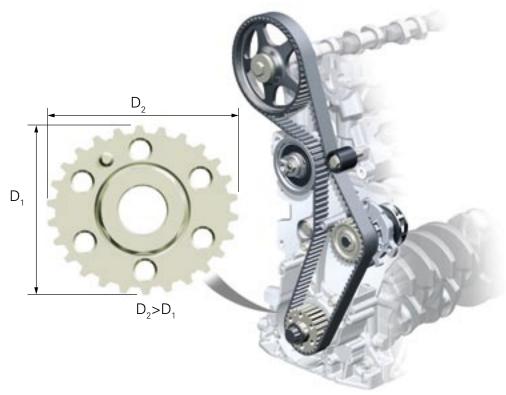
The toothed belt drive system is designed to meet turbocharging demands using:

- High valve spring pressures
- Turbo-related valve timing associated with the 42° crank angle adjustment range of the continuous variable valve timing on the intake camshaft
- High-pressure oil pump drive from a triple cam on the intake camshaft

As a result of these demands, an elliptical toothed belt sprocket was developed. The Crankshaft Torsional Cancellation (CTC) toothed belt sprocket reduces camshaft vibration and the forces acting on the toothed belt.

#### **Function**

The toothed belt drive sprocket is positioned on the crankshaft at TDC of cylinder 1, as shown below. When the cycle begins, forces acting on the toothed belt are reduced by the elliptical shape of the toothed belt sprocket. The flat side of the sprocket gear allows a slight slackening of the toothed belt. This slackening helps to reduce wear on the toothed belt, improving reliability and extending replacement intervals.



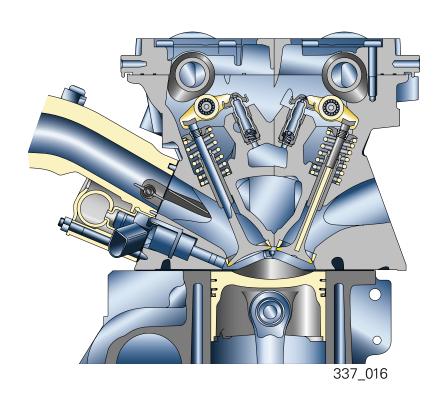
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### **Cylinder Head**

The cylinder head of the 2.0L FSI turbocharged engine incorporates the following features:

- Sodium-filled exhaust valves
- Reinforced intake valve seat
- Roller rocker fingers that reduce the land width of the camshaft and roller
- Identical high tension valve springs for both intake and exhaust valves

The geometry of the intake port reduces knock and improves running smoothness.



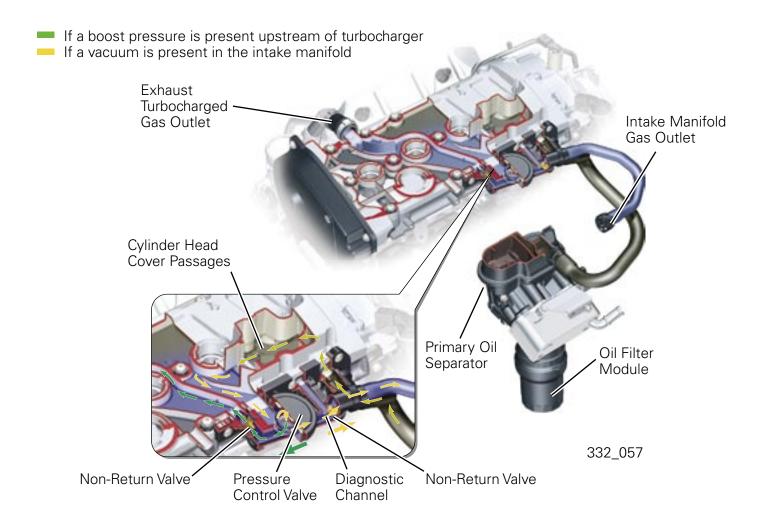
#### **Crankcase Ventilation**

The crankcase is maintained in a constant vacuum while the engine is running. The crankcase breather that supplies this vacuum is connected to the intake manifold.

The crankcase blow-by gases are separated in two stages. In the first stage, the primary oil separator in the oil filter module takes most of the oil out of the gases. A second separator in the cylinder head cover removes the remainder of the oil from the gases.

Since a turbo engine requires a more sophisticated pressure control system, a two-stage pressure control valve is located on the cylinder head cover. If vacuum exists in the intake manifold, blow-by gases flow directly into the intake manifold.

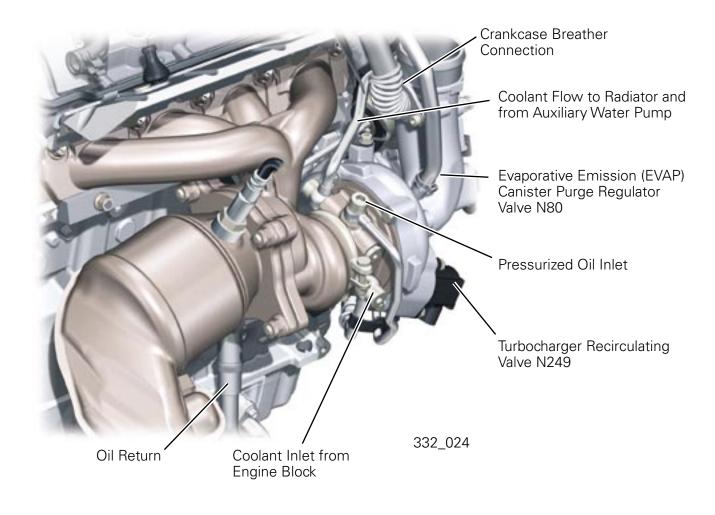
If a boost pressure is present in the intake manifold, a one-way valve in the pressure control valve housing closes and the blowby gases flow into the cylinder head cover ahead of the turbocharger. The system can detect faulty installation of the pressure control valve. Unmetered air is detected by the reaction of the oxygen sensor.



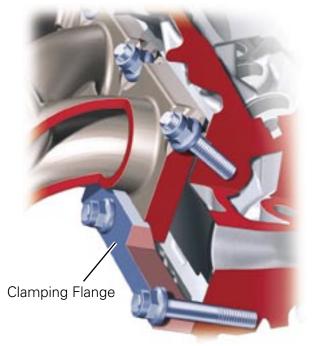
# Exhaust Turbocharger/Manifold Module

To conserve space and improve performance and serviceability, the exhaust manifold and turbine housing have been combined into a single module. Special emphasis was placed on easy removal and installation of the exhaust manifold and the close-coupled catalytic converter.

The turbine shaft mount is integrated into the compressor housing. The air intake includes connections for crankcase and Evaporative Emission (EVAP) Canister Purge Regulator Valve N80. A silencer reduces pressure pulsation noises. Boost pressure is controlled by a Wastegate Bypass Regulator Valve N75. A Turbocharger Recirculating Valve N249 keeps a portion of air running through the intake side of the turbocharger when the throttle valve is closed and boost pressure is still present. This keeps the turbocharger impeller from slowing down, reducing turbo lag when the throttle is applied again. The Wastegate Bypass Regulator Valve N75 and the Turbocharger Recirculating Valve N249 are located on the turbocharger.

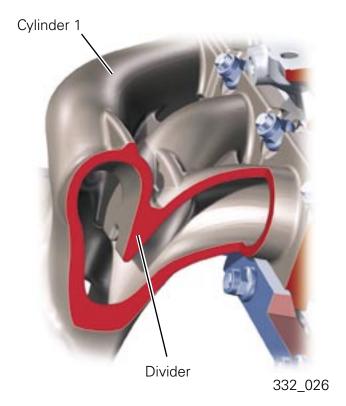


A clamping flange on the cylinder head allows easy removal and installation of the exhaust turbocharger/manifold module. The clamping flange does not require removal.



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The exhaust manifold is split. A divider in the manifold ensures a steady flow of exhaust gases to the turbine. The ports of cylinders 1 and 4 and cylinders 2 and 3 are separated based on the firing order. The divider also prevents the exhaust gas pressure from expanding into the other cylinders.

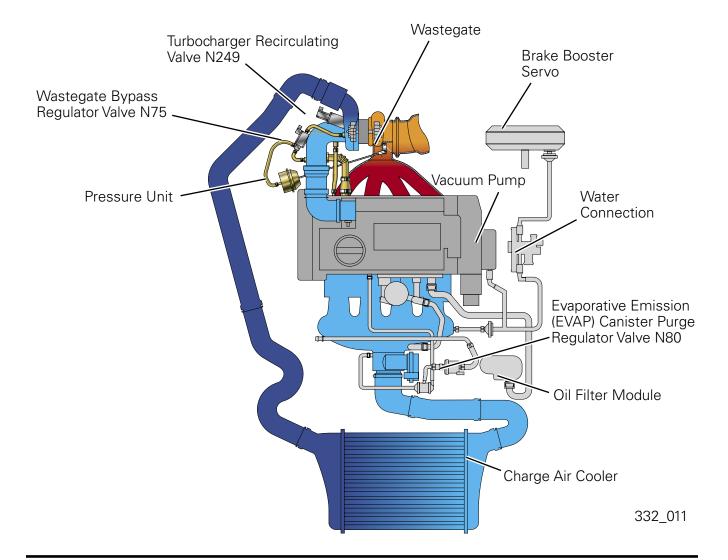


# **Charge Air Ducting and Boost Pressure Control**

Both the boost and intake pressures are used to control the wastegate of the turbocharger. These pressure signals are supplied to the ECM, which then sends a pulse-width modulated signal to the Wastegate Bypass Regulator Valve N75. As a result N75 controls vacuum supply to the Pressure Unit, which directly acts on the wastegate via a connecting rod. This control system regulates the turbine speed and sets the maximum boost pressure.



If the control system fails, the boost pressure acts directly on the pressure unit. The increased spring pressure reduces maximum boost down to minimum boost.

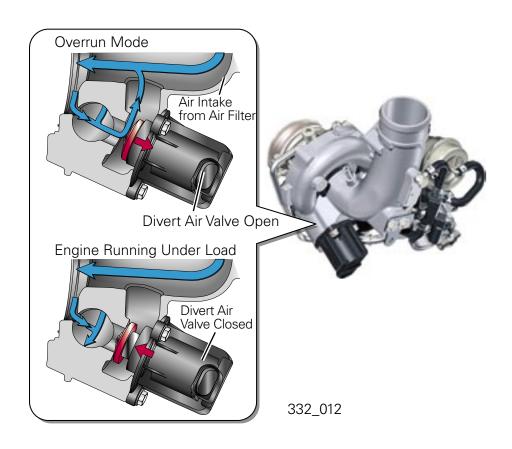


#### **Boost Pressure Overrun**

If the throttle valve closes when the engine is in overrun, back pressure develops in the turbo housing. Back pressure reduces the speed of the turbine, which reduces boost pressure and increases turbo lag when the engine accelerates again.

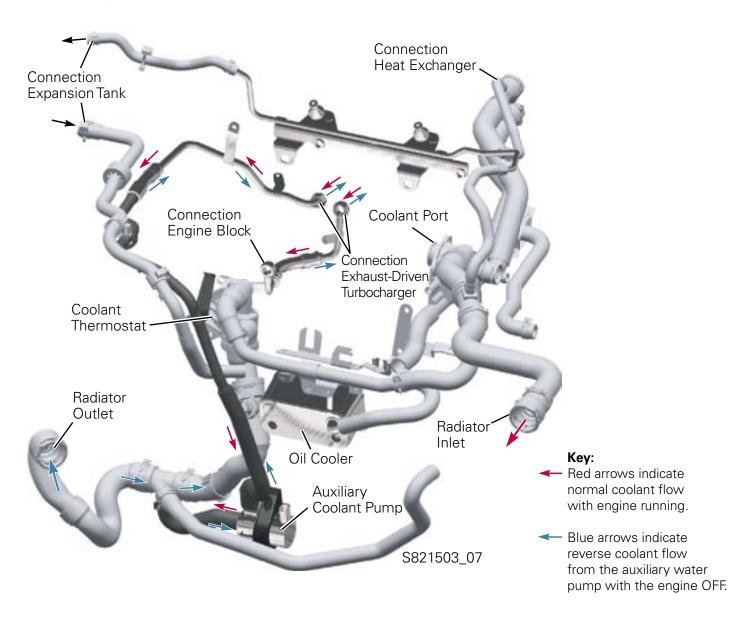
At other engine speeds, the tumble flaps are open to eliminate flow resistance and reduction in engine performance.

To avoid this, the Turbocharger Recirculating Valve N249 is opened by an electrical actuator. This allows the compressed air to flow back to the intake side of the circuit through the turbine. This maintains turbine speed. The Turbocharger Recirculating Valve N249 closes when the throttle valve opens again and boost pressure is immediately available.



### **Cooling System**

To prevent carbon build-up on the turbine shaft in the turbocharger, an auxiliary coolant pump provides additional coolant circulation for a certain time after the engine is shut off hot. The pump forces the lower temperature coolant against the normal direction of flow. The coolant flows from the radiator through the turbocharger to the engine block and back to the cooler.



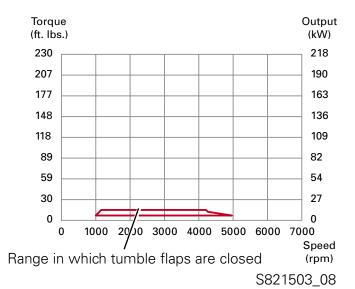
### **Tumble Flaps**

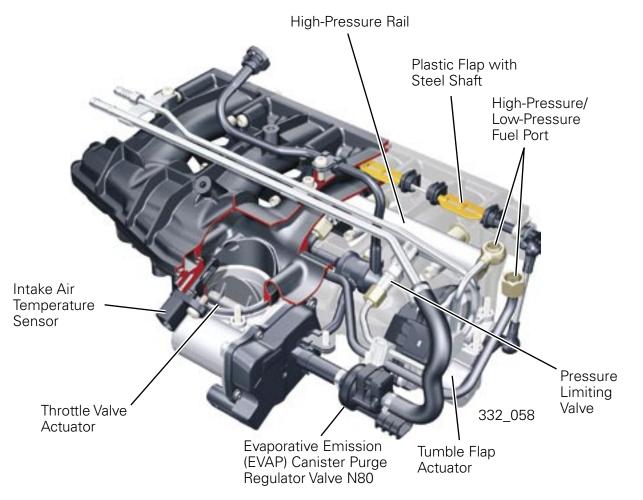
Tumble flaps are individual plates located within the intake manifold runners that can either stay in a flat position to allow maximum airflow or move up to redirect the airflow into the combustion chamber. At different engine rpms, the tumble flaps are activated to enhance the air/fuel mixture.

The tumble flaps are actuated:

- To improve cold engine idling
- To improve charge efficiency at start-up
- In overrun mode

At other engine speeds, the tumble flaps are open to eliminate flow resistance and reduction in engine performance.





### **Fuel System Overview**

### **Demand-Controlled Fuel System**

The demand-controlled fuel system combines the advantages of the low pressure electric fuel pump with the high pressure fuel pump by providing only as much fuel as the engine needs at any given time. This reduces the electrical and mechanical power requirements of the fuel pumps and saves fuel.

The fuel system is divided into low pressure and high pressure systems.

### **Low Pressure System**

The low pressure system maintains fuel pressure in the 7.3–72.5 psi (0.5–5 bar) range.

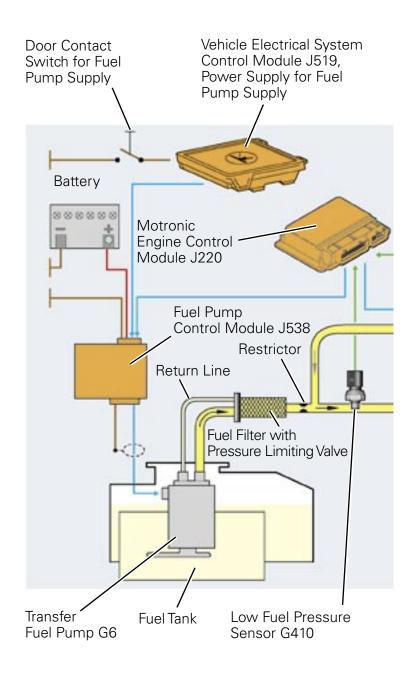
The pressure is increased to 94.3 psi (6.5 bar) for hot and cold engine startup.

Increasing low pressure results in higher pressure in the high pressure system for cold starts. It achieves better mixture preparation and a quicker start.

The pressure increase also prevents the formation of vapor bubbles in the high pressure fuel pump for hot starts.

# Low Pressure System Components Include:

- Fuel Pump Control Module J538
- Fuel tank
- Transfer Fuel Pump G6
- Fuel filter with pressure limiting valve (opens at approximately 98.6 psi [6.8 bar])
- Low Fuel Pressure Sensor G410



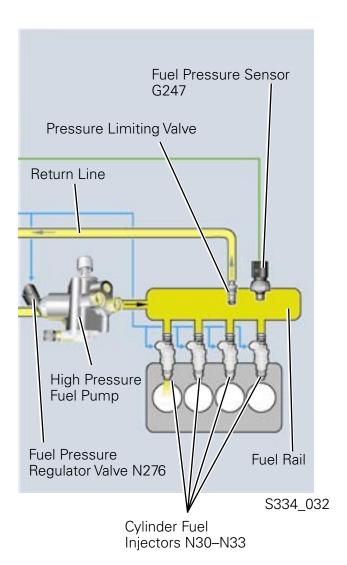
#### Key



## **Fuel System Overview**

### **High Pressure System**

The high pressure system maintains fuel pressure in the 435–1,595 psi (30–110 bar) range. The pressure range may vary.





**Important:** Before opening the system, the excess pressure must be bled off. The high pressures of this fuel system can cause injury or death. Always reference the electronic service repair information.

# High Pressure System Components Include:

- High pressure fuel pump
- Fuel Pressure Regulator Valve N276
- Fuel rail
- Pressure limiting valve (opens at approximately 1,740 psi [120 bar])
- Fuel Pressure Sensor G247
- Cylinder Fuel Injectors N30–N33

### **Fuel Pump Control Module J538**

The Fuel Pump Control Module J538 is located in the electric fuel pump cover.

#### **Function**

The Fuel Pump Control Module J538 controls the Transfer Fuel Pump G6 by means of a pulse-width modulated signal (PWM). The control module regulates pressure in the low pressure fuel system from 7.3–72.5 psi (0.5–5 bar).

The pressure is increased to 94.3 psi (6.5 bar) during hot or cold startups.

#### **Failure Strategies**

If the Fuel Pump Control Module fails, the engine will not start or run.

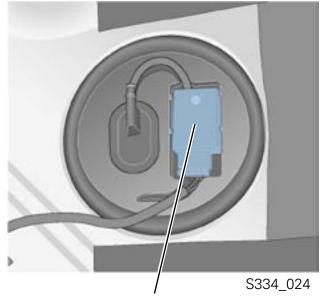
### **Transfer Fuel Pump G6**

The Transfer Fuel Pump G6 is integrated with the fuel level sensor. This unit is mounted in the fuel tank.

#### **Function**

G6 provides fuel, through the low pressure fuel system, to the high pressure fuel pump.

G6 is regulated by a PWM signal from J538.



Fuel Pump Control Module J538



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#### **System Operation**

The Transfer Fuel Pump G6 only provides the required amount of fuel to the engine.

Low-Side Fuel pressure is constantly measured by the Low Fuel Pressure Sensor G410 and sent to the Motronic Engine Control Module (ECM) J220. If this pressure deviates from the reference pressure, J220 sends a PWM signal (20 Hz) to the Fuel Pump (FP) Control Module J538. J538 then sends a PWM signal (20 kHz) to the Transfer Fuel Pump G6 until the desired fuel pressure is achieved.

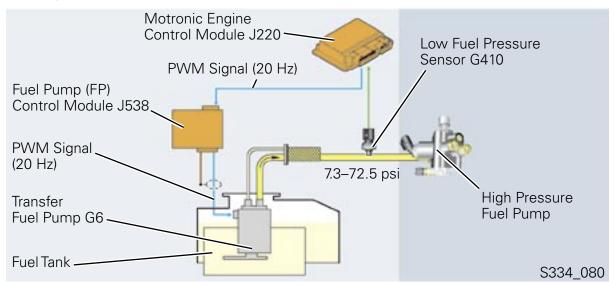
#### **Advantages**

- Less power used because the fuel pump only provides the amount of fuel required by the engine
- Lower fuel temperature because only as much fuel is compressed as is required by the engine
- Lower noise levels, especially at idle

#### **Failure Strategies**

If the Transfer Fuel Pump G6 fails, the engine will not run.

#### **Low Pressure System**





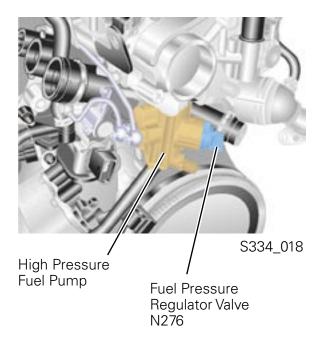
If either the Motronic Engine Control Module J220 or the Fuel Pump (FP) Control Module J538 is replaced, reference the messages displayed during "Guided fault finding" on the VAS 5051 to perform the adapt procedure.

# High Pressure Fuel Pump with Fuel Pressure Regulator Valve N276

The high pressure fuel pump is mounted on the cylinder head. This pump provides between 450 and 1,595 psi (31 and 110 bar) to the fuel rail.

#### **Unique Features**

- The pump is a volume-controlled, single-cylinder, high pressure fuel pump that pumps only as much fuel into the fuel rail as is required for fuel injection. This reduces its output requirements and saves fuel
- There is no return line on the high pressure fuel pump. Excess fuel flows back to the low pressure side of the supply line

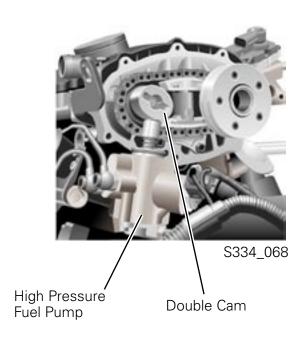


### **High Pressure Fuel Pump Drive**

The high pressure fuel pump is driven by a double cam on the end of the intake camshaft.



**Important:** Before opening the system, the excess pressure must be bled off. The high pressures of this fuel system can cause injury or death. Always reference the electronic service repair information.



### **High Pressure Fuel Pump**

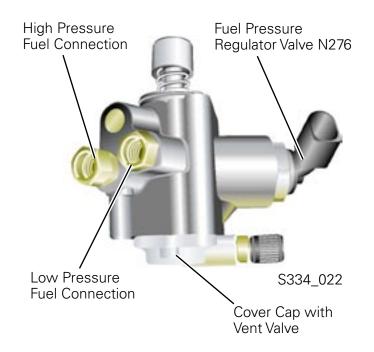
Both fuel lines are metal and are threaded to the pump.

The cover cap includes a vent valve that is only required in production.

The fuel system is vented during operation by the injectors.



The high pressure fuel pump is not serviceable. If the pump fails, replace it as a unit.

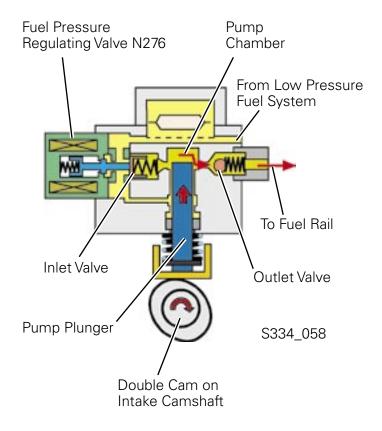


# **High Pressure Fuel Pump Operation**

The high pressure fuel pump is a volume-controlled, single-cylinder, high pressure pump. It is map-controlled, and pumps only as much fuel as is required for injection.

The engine control module calculates the start of the delivery stroke from the required injection amount.

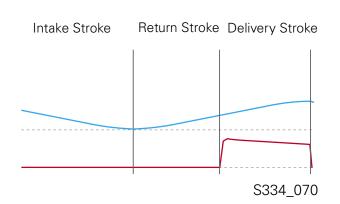
When the time is right, the fuel pressure regulating valve closes the inlet valve and the delivery stroke begins.



The chart is divided into three parts representing the pump's intake stroke, return stroke and delivery stroke.

The appropriate stroke section of the chart is shaded.

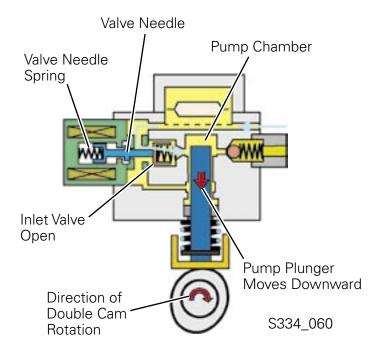
- The blue line indicates the curve of the cam during the rising or falling of the pump plunger
- The red line indicates the pressure in the pump chamber



#### **Intake Stroke**

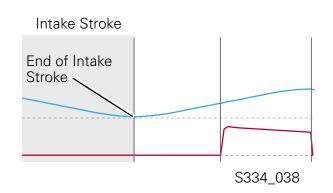
During the pump intake stroke, the valve needle spring forces the valve needle to open the inlet valve.

Fuel is drawn into the pump chamber by the downward movement of the pump plunger.



#### **Intake Stroke Operation**

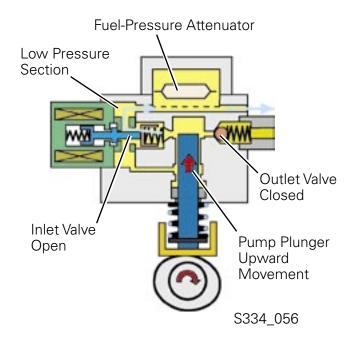
- The pump plunger moves down
- The pressure in the pump chamber is approximately the same as the pressure in the low pressure fuel system



#### **Return Stroke**

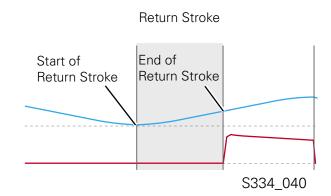
The inlet valve remains open as the pump plunger begins to move upward. This allows the fuel quantity to adjust to actual consumption. The pump plunger forces excess fuel back into the low pressure system.

The resulting pressure pulses are dampened by the fuel-pressure attenuator and a restrictor located in the fuel supply line.



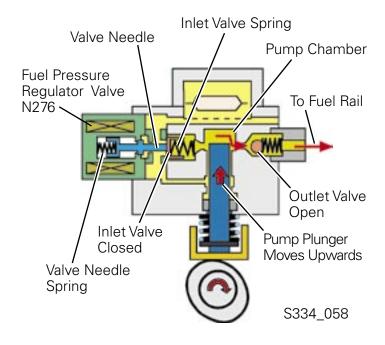
#### **Return Stroke Operation**

 The pump plunger begins its upward stroke with the inlet valve remaining open. Pressure in the pump chamber is approximately the same pressure as the low pressure fuel system



#### **Delivery Stroke**

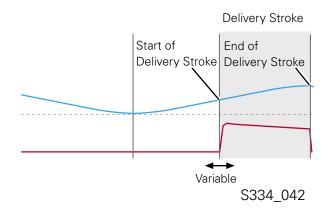
At the beginning of the delivery stroke the fuel pressure regulating valve is briefly energized to force the valve needle back against the force of the valve needle spring, allowing the inlet valve to be closed by the force of the inlet valve spring. Pressure builds in the pump chamber as the pump plunger moves upward. When the pressure in the pump chamber is higher than the pressure in the fuel rail, the outlet valve opens and fuel is forced into the fuel rail.



#### **Delivery Stroke Operation**

- The pump plunger continues its upward stroke
- Pressure in the pump chamber increases. Pump pressure starts to fall when the pump plunger reaches it highest point. This is the end of the delivery stroke

The start of the delivery stroke varies depending on the amount of fuel required.



### **Low Fuel Pressure Sensor G410**

The Low Fuel Pressure Sensor G410 is located in the high pressure fuel pump supply line. The sensor measures fuel pressure in the low pressure fuel system and sends a signal to the engine control module.

#### **Signal Function**

The engine control module uses the signal from the Low Fuel Pressure Sensor G410 to regulate pressure in the low pressure fuel system.

The fuel pressure ranges from 7.3–72.5 psi (0.5–5 bar) depending on the engine.

#### **Failure Mode**

If the Low Fuel Pressure Sensor G410 fails, a fixed PWM signal activates the Transfer Fuel Pump G6 to increase pressure in the low pressure system.



#### **Fuel Pressure Sensor G247**

The Fuel Pressure Sensor G247 for the high pressure system is located on the lower part of the intake manifold in the fuel rail.

The sensor measures fuel pressure in the fuel rail and sends a signal to the engine control module.

#### **Signal Function**

The engine control module uses the signal from the Fuel Pressure Sensor G247 to regulate pressure in the fuel rail via the fuel pressure regulating valve. The fuel pressure may range from 435–1,595 psi (30–110 bar) depending on the engine.

#### **Failure Mode**

If the Fuel Pressure Sensor G247 fails, the Engine Control Module J220 sets the Fuel Pressure Regulating Valve N276 at a predetermined fixed pressure.



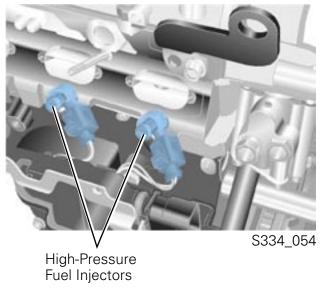
Fuel Pressure Sensor G247, High Pressure System

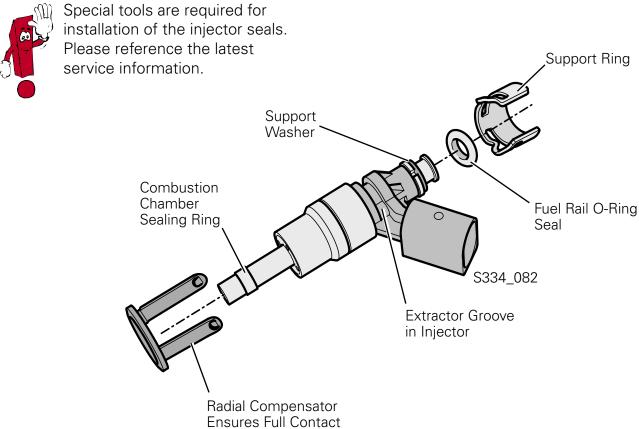
# Cylinder Fuel Injectors N30–N33

The high-pressure fuel injectors are mounted in the cylinder head and inject high-pressure fuel directly into each combustion chamber.

#### **Fuel Injector Function**

The fuel injectors spray atomized fuel directly into the combustion chamber.





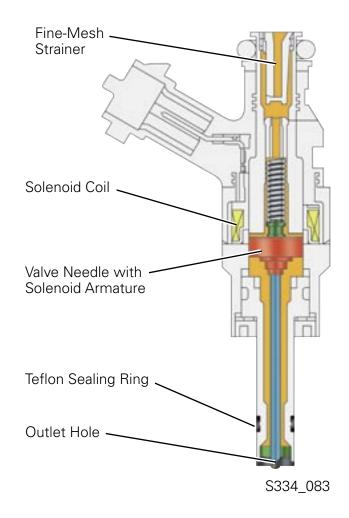
### **Fuel Injector Operation**

During fuel injection, the injector's solenoid is activated producing a magnetic field. This energizes the solenoid armature's valve needle opening the valve, injecting fuel.

When activation stops, the magnetic field collapses and the valve needle is forced back into the valve seat by the compression spring stopping fuel flow.

#### **Failure Strategy**

If a defective fuel injector is detected by the misfire detection circuit, that fuel injector is deactivated.

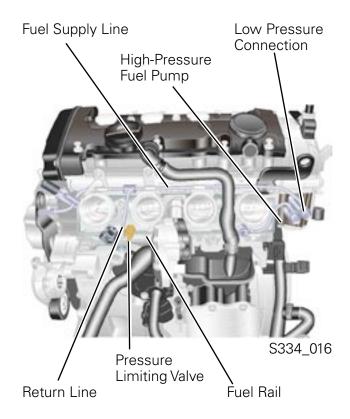


### **Pressure Limiting Valve**

The pressure limiting valve is mounted in the fuel rail and protects components from damage caused by excessive fuel pressure.

The pressure limiting valve is mechanical and only opens at fuel pressures above 1,740 psi (120 bar). The valve releases fuel from the fuel rail via the return line to the fuel supply line. There the fuel is directed back to the high-pressure fuel pump.

The short return line on the engine eliminates the long return line that runs to the fuel tank.



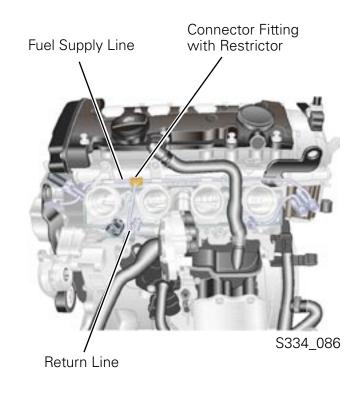
### **Connector Fitting with Restrictor**

The connector fitting is located between the fuel supply line and the return line and includes a 0.06 in. (1.5mm) diameter restrictor.

The connector fitting with restrictor ensures that:

- The high fuel pressure from the high pressure fuel pump is reduced during return
- The high fuel pressure from the fuel rail is reduced when the pressure limiting valve is open

This also prevents pulses in the fuel line and eliminates noise transmitted by the fuel supply line through attachment points to the vehicle's body.



### **Modes of Operation**

The 2.0L turbocharged engine operates in two modes.

#### **Cold Start Dual Injection**

Dual injection is a special mode of operation for rapid heating of the catalytic converter.

To do this, a quantity of fuel is injected on the intake stroke at approximately 300° before TDC of ignition. The fuel distributes itself homogenously due to the long gap before ignition. The second injection occurs at approximately 60° before TDC of ignition during the compression phase.

The rich mixture that forms around the spark plug means that timing can be retarded to a considerable degree without affecting engine stability.

Dual injection also achieves stoichiometric (14.7:1) optimum air/fuel ratio. With the exhaust valves open, the exhaust temperature inceases rapidly bringing the catalytic converter up to operating temperature 662°F (350°C) very quickly (30–40 seconds).

#### **Normal Mode**

The normal mode of operation occurs with the catalytic converter at operating temperature.

Normal injection timing occurs because additional heating of the catalytic converter is no longer necessary.

The oxygen sensor reaches and maintains a lambda value of 1 (stoichiometry).

The electric fuel pump remains energized after the engine reaches operating temperature to maintain pressure in the fuel line and prevent heat bubbles in the fuel.

#### **Low Pressure System Prestart Operation**

When the driver door is opened, the door contact switch causes the electric fuel pump to energize. The purpose of the prestart is to minimize the start time and build up fuel pressure more rapidly.

A counter monitors the number of prestarts and prevents pump damage.

### **Actuators and Sensor Diagram**

Mass Air Flow (MAF) Sensor G70

Charge Air Pressure Sensor G31 Manifold Absolute Pressure (MAP) Sensor G71

Engine Speed (RPM) Sensor G28

Camshaft Position (CMP) Sensor G40

Throttle Drive Angle Sensor 1
[for Electronic Power Control (EPC)] G187
Throttle Drive Angle Sensor 2
[for Electronic Power Control (EPC)] G188
Throttle Valve Control Module J338

Throttle Position (TP) Sensor G79 Accelerator Pedal Position Sensor 2 G185 Brake Light Switch F Brake Light Switch F63

Fuel Pressure Sensor G247

Intake Manifold Runner Position Sensor G336

Knock Sensor (KS) 1 G61 Knock Sensor (KS) 2 G66

Engine Coolant Temperature (ECT) Sensor G62

Engine Coolant Temperature (ECT) Sensor (on Radiator) G83

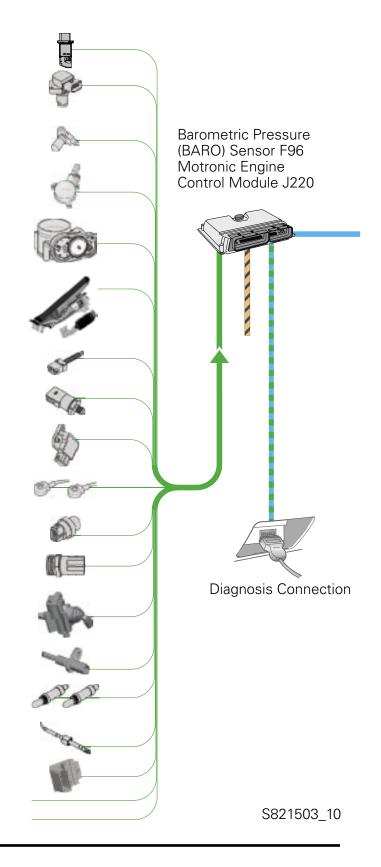
Low Fuel Pressure Sensor G410

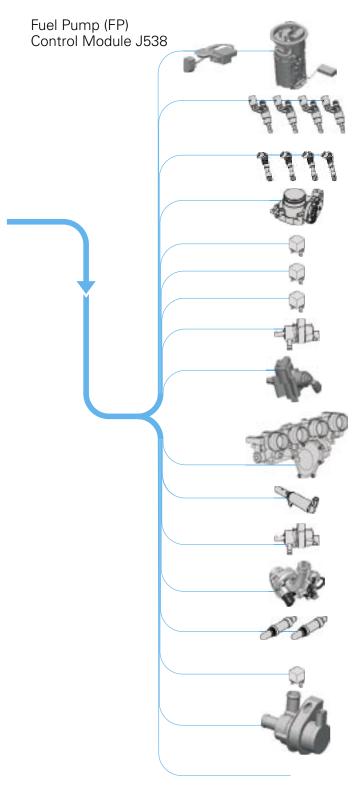
Intake Air Temperature (IAT) Sensor G42
Heated Oxygen Sensor (HO2S) G39
Oxygen Sensor (O2S) Behind Three Way
Catalytic Converter (TWC) G130

Exhaust Gas Temperature (EGT) Sensor 1 G235

Clutch Position Sensor G476

Alternator DF





Cruise Control On/Off Fuel Level Sensor G Transfer Fuel Pump (FP) G6

Fuel Injectors N30-N33

Ignition Coil with Power Output Stage N70, N127, N291, N292

Throttle Valve Control Module J338
Throttle Drive [for Electronic Power Control (EPC)] G186

Motronic Engine Control Module (ECM) Power Supply Relay J271

Engine Component Power Supply Relay J757
Power Supply Relay (Terminal 15) J329
Evaporative Emission (EVAP) Canister
Purge Regulator Valve N80
Fuel Pressure Regulator Valve N276

Intake Flap Motor V157

Camshaft Adjustment Valve 1 N205

Wastegate Bypass Regulator Valve N75

Turbocharger Recirculating Valve N249

Oxygen Sensor (O2S) Heater Z19 Oxygen Sensor (O2S) Heater 1 [behind Three Way Catalytic Converter (TWC)] Z29

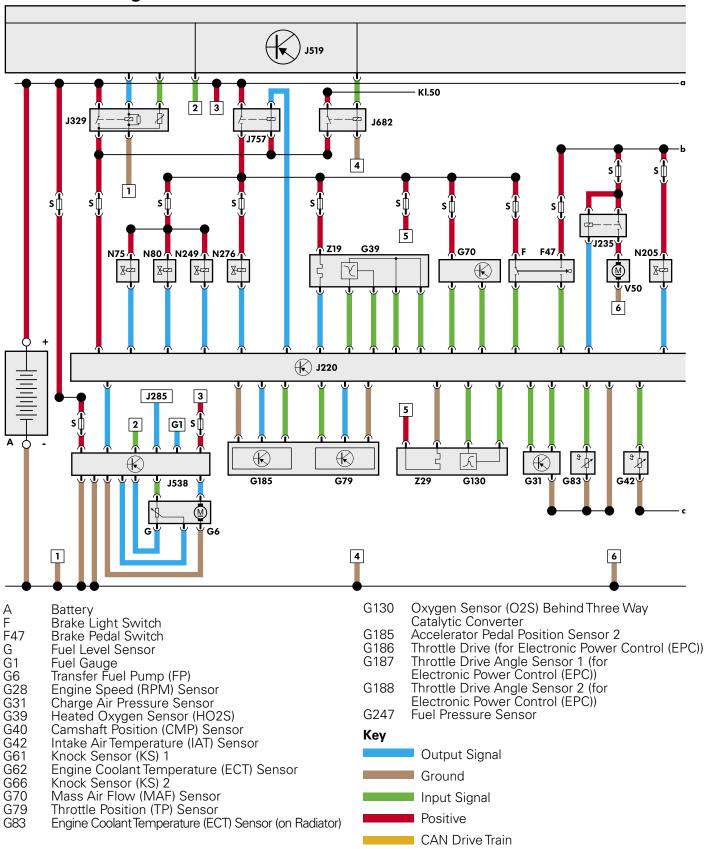
Coolant Circulation Pump Relay J151

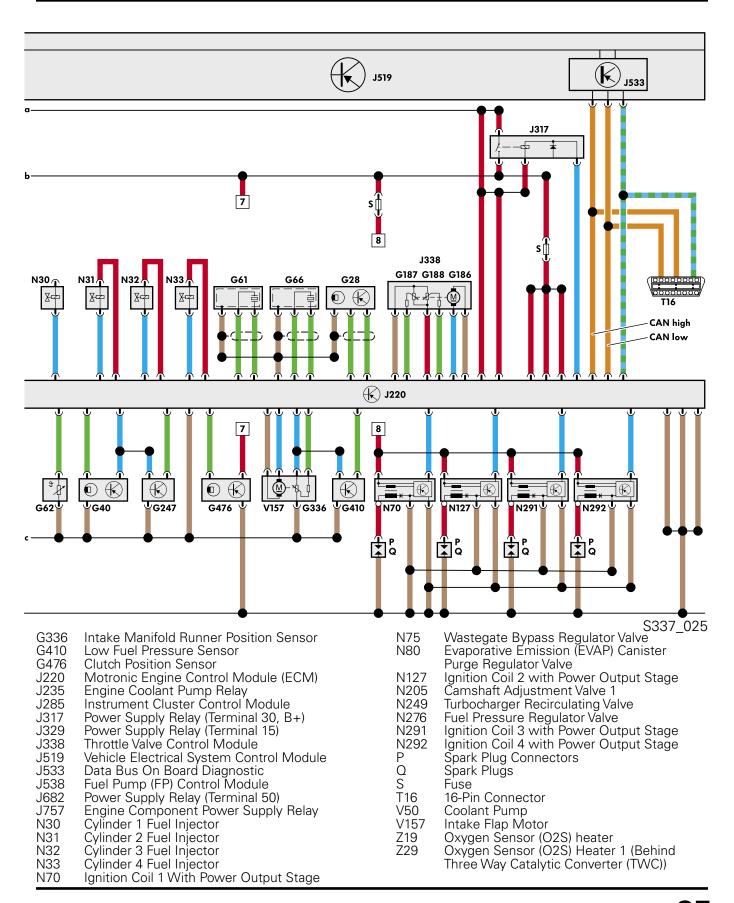
After-Run Coolant Pump V51

Coolant Fan Control (FC) Control Module J293

S821503\_11

### **Functional Diagram**





# **Service**

### **Special Tools**

Designation	Tool	Application
T10252 Camshaft bar		Locks camshaft to allow pulley removal
VAG 1687 Charge air system tester		To check for leaks in charge air system
With new adapter 687/5		

Designation	Tool	Application
T10133 FSI special tool case		Contains tools for injector removal, injection seal installation and injector installation.
T40057 Oil drain adapter		To drain engine oil from oil filter housing
T40001 Puller T40001/1-7	13-17 17 17 17 17 17 17 17 17 17 17 17 17 1	To remove camshaft pulley
Arms for puller	15-37	

# **Notes**

## **Knowledge Assessment**

An on-line Knowledge Assessment (exam) is available for this Self-Study Program.

The Knowledge Assessment may or may not be required for Certification.

You can find this Knowledge Assessment at:

#### www.vwwebsource.com

From the vwwebsource.com Homepage:

- Click on the Certification tab
- Type the course number in the Search box
- Click "Go!" and wait until the screen refreshes
- Click "Start" to begin the Assessment

For Assistance, please call:

### **Certification Program Headquarters**

1 - 877 - CU4 - CERT

(1 - 877 - 284 - 2378)

(8:00 a.m. to 8:00 p.m. EST)

Or, E-Mail:

Comments@VWCertification.com